

Development of a training course on sprayer calibration and settings based on the sprayer inspection database in France.

Bouchekoum, N; Douzals, J.P, Grimbuhler, S.







INRAO

Overview:

Sprayer application in France

The mandatory sprayer inspection & Neopulvé project Fields observation of existing training programs and limitations

Neopulvé actions

Data bases major identified defaults

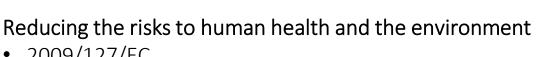
Database extracts

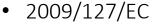
Conclusion

Sprayer application in France

Effective crop protection requires the choice of appropriate equipment, proper calibration, and maintenance to good condition.

Sprayer calibration





• 2009/128/EC

Guidelines for the impartiality, independence, and confidentiality of inspections, as well as the qualifications & training of inspectors

- EN ISO 16119
- ISO 16122
- (2006/42/EC)
- ISO 17020



Mandatory PAE

inspection in France

OTC Pulve

Implemented on Jan 1st, 2009



- help improve efficiency
- Reduce costs
- Protect the environment
- Yield improvement
- Legal compliance of farmers



> The mandatory sprayer inspection & Neopulvé project:

A defaulted sprayer can be calibrated without inspection, and an inspected sprayer can be miss calibrated.





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boom sprayer

vine sprayer

orchard sprayer

fixed & semimobile sprayers

Approx. 340,000 sprayers inspected since Jan 1st 2009

Meet the specifications of bio-products AE by providing valuable insights for equipment manufacturers to improve their products

NeoPulvé project aims at exploiting the inspection database



Methodology:

1. Fields observation of existing training programs and limitations

- the limitations encountered during the sprayer calibration and maintenance
- Expert advices and their perspectives on sprayer settings
- Existing information on training programs offered to assist with calibration
- > Expert wishes for the project.

Incorporate training:











Methodology :2.Neopulvé actions:



Data valorization



Identify defaults with experts



Run simulations to quantify the impacts



Methodology :2.Neopulvé actions:

Design & dissemination of training support to the different stakeholders



farmers, technicians, inspectors, advisors & students







> Results:

1. Data bases major identified defaults:

Operator safety

Drive/PTO

Environmental hazards

Leakages (hoses and pipes), anti-drip device

Dosage errors

Filters, nozzle output deviation, controls and regulation system

Sprayer defects

 Absence of induction bowl, compensative returns, power &turbine management Absence of pressure measurements

Pressure regulators

Tank level indicators

Induction bowl

Nozzle Anti-drip devices

Manometer pulsation

Boom deformation (vertical and horizontal)

Inaccuracy of manometer

Wear boom

defective pulsation dampener

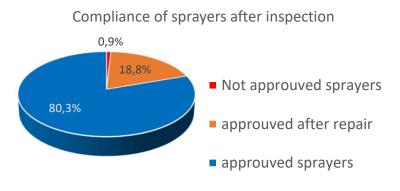
Major leaks in control and regulation circuits

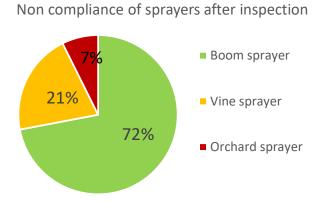
Absence of antireturn device for tank filling,

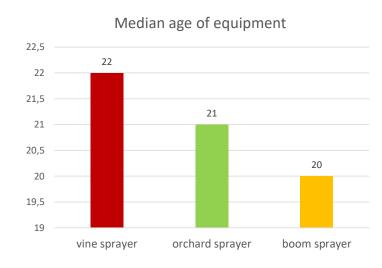
Non-functional flow indicator.



- > Results:
- 2. Database extrats:

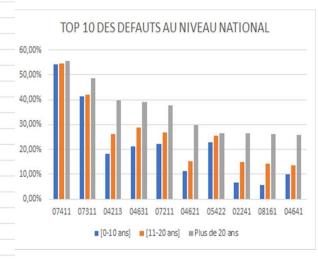






Database extracts:

| CLS | defauts | Description | [0-10 ans] | [11-20 ans] | Plus de 20 ans |
|-----|---------|--|------------|-------------|----------------|
|) | 07411 | Filtres aux buses absents | 51,10% | 52,29% | 52,88% |
|) | 07311 | Filtres au niveau des sections de pulvérisation absents | 39,19% | 40,58% | 45,44% |
|) | 04631 | Dispositif de nettoyage externe du pulvérisateur absent | 13,30% | 26,13% | 36,71% |
|) | 04213 | Mauvaise lisibilité de l'indicateur de niveau | 10,25% | 18,92% | 31,43% |
|) | 08161 | Lésion majeure aux soudures des rampes de pulvérisation ou équipements | 5,51% | 15,81% | 30,53% |
|) | 07211 | Filtre central au refoulement absent | 14,16% | 18,46% | 28,97% |
|) | 05422 | Imprécision faible de l'indicateur de pression | 23,03% | 26,62% | 28,18% |
|) | 08111 | Courbure faible sur un plan vertical des rampes de pulvérisation ou équipe | 14,23% | 21,03% | 27,16% |
|) | 08121 | Ecart de position faible des rampes de pulvérisation ou équipements de dis | 15,04% | 22,39% | 27,14% |
| | 02241 | Corrosion mineure du châssis et des pièces de structure | 5,15% | 13,25% | 24,40% |
| | 04621 | Dispositif de nettoyage interne de la cuve de bouillie absent | 4,25% | 9,93% | 24,03% |
| | 04641 | Dispositif de nettoyage des circuits absent | 5,26% | 10,48% | 20,56% |
| | 08151 | Déformation importante des rampes de pulvérisation ou équipements de c | 6,89% | 13,58% | 18,20% |
| | 08331 | Usure des porte-jets | 8,45% | 12,90% | 16,07% |
| | 04611 | Cuve de rinçage absente | 1,25% | 3,13% | 14,44% |
| | 04321 | Dispositif de nettoyage des emballages absent | 2,80% | 4,68% | 13,96% |
| | 04313 | Absence - facultatif | 2,54% | 4,07% | 13,10% |
| | 06112 | Usure mineure des flexibles de distribution | 4,61% | 9,84% | 12,83% |
| | 03211 | Pulsations mineures au niveau de la pompe | 5,26% | 8,02% | 12,38% |
| | 08211 | Lésion majeure sur pièces métalliques des rampes de pulvérisation ou équi | 3,25% | 7,52% | 12,17% |
| | 08132 | Tronçon(s) escamotable(s) défectueux | 8,39% | 9,94% | 11,51% |
| | 11111 | Sorties d'air mal fixées | 1,80% | 3,84% | 11,14% |
|) | 02314 | Fuite(s) mineure(s) de bouillie de pulvérisation au niveau des conduites vél | 6,20% | 9,18% | 10,94% |





Conclusion

Next step for the NéoPulvé.....

- Identifying defaults with experts.
- Design experiments to quantify the impact.
- Standardize the training support to all stakeholders
- Gathering attention to the final deliverable course.



https://neopulve.hub.inrae.fr/



Self training and evaluation app

Approximately 20% of the inspected sprayers are approved only after repair $68000 \times 4 \times 5 = 1,36 \text{ million sprayer}$ operation in 5 years



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Thank you for your attention

Any questions?